

SAFETY DATA SHEET

ARALDITE 252 RESIN

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE 252 RESIN
Product code : 00049872
Product description : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Resin for adhesive systems

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium
Tel.: +41 61 299 20 41
Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Carc. Cat. 3; R40
Xi; R36/38
R43
N; R51/53

Human health hazards : Limited evidence of a carcinogenic effect. Irritating to eyes and skin. May cause sensitisation by skin contact.

Environmental hazards : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

ARALDITE 252 RESIN**2/14**

Date of printing : 17 May 2011 **MSDS no.** : 00049872
Date of issue : 17 May 2011 **Version** : 2

SECTION 2: Hazards identification**Hazard symbol or symbols** :

Indication of danger : Harmful, Dangerous for the environment
Risk phrases : R40- Limited evidence of a carcinogenic effect.
R36/38- Irritating to eyes and skin.
R43- May cause sensitisation by skin contact.
R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Safety phrases : S36/37- Wear suitable protective clothing and gloves.
S61- Avoid release to the environment. Refer to special instructions/safety data sheet.
Hazardous ingredients : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)
antimony trioxide
Supplemental label elements : Not applicable.
Supplemental label elements : Contains epoxy constituents. See information supplied by the manufacturer.
Special packaging requirements
Containers to be fitted with child-resistant fastenings : Not applicable.
Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : Not available.

SECTION 3: Composition/information on ingredients**Substance/mixture** : Mixture

Product/ingredient name	Identifiers	%	<u>Classification</u>		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	CAS: 25068-38-6	30 - 60	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
antimony trioxide	CAS: 1309-64-4	3 - 7	Carc. Cat. 3; R40 See section 16 for the full text of the R-phrases declared above	Carc. 2, H351 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

ARALDITE 252 RESIN**3/14**

Date of printing	: 17 May 2011	MSDS no.	: 00049872
Date of issue	: 17 May 2011	Version	: 2

SECTION 3: Composition/information on ingredients

- [1] Substance classified with a health or environmental hazard
 [2] Substance with a workplace exposure limit
 [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
 [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed**Potential acute health effects**

- Eye contact** : Irritating to eyes.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Irritating to skin. May cause sensitisation by skin contact.
- Ingestion** : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 irritation
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 irritation
 redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Date of issue / Date of revision : 5/17/2011.

3/14

ARALDITE 252 RESIN

4/14

Date of printing	: 17 May 2011	MSDS no.	: 00049872
Date of issue	: 17 May 2011	Version	: 2

SECTION 4: First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is toxic to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

ARALDITE 252 RESIN

5/14

Date of printing	: 17 May 2011	MSDS no.	: 00049872
Date of issue	: 17 May 2011	Version	: 2

SECTION 6: Accidental release measures

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Refer to special instructions/safety data sheet. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 5 to 25°C (41 to 77°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class : Storage class 10, Environmentally hazardous liquids
Huntsman Advanced Materials

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

ARALDITE 252 RESIN**6/14****Date of printing** : 17 May 2011**MSDS no.** : 00049872**Date of issue** : 17 May 2011**Version** : 2**SECTION 8: Exposure controls/personal protection**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters**Occupational exposure limits**

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Material of gloves for long term application (BTT>480min): : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

Material of gloves for short term/splash application (10min<BTT<480min): : nitrile rubber, neoprene

(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

ARALDITE 252 RESIN**7/14****Date of printing** : 17 May 2011 **MSDS no.** : 00049872**Date of issue** : 17 May 2011 **Version** : 2**SECTION 8: Exposure controls/personal protection**

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid. [Paste.]
- Colour** : Blue.
- Odour** : Slight
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : <0.00001 kPa [20°C]
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)**
- Water solubility** :
20 deg C
practically insoluble
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : >200°C
- Viscosity** : Not available.
- Explosive properties** : Not available.
- Oxidising properties** : Not available.

9.2 Other information

- Density** : 0.65 g/cm³ [20°C (68°F)]

ARALDITE 252 RESIN**8/14****Date of printing** : 17 May 2011 **MSDS no.** : 00049872**Date of issue** : 17 May 2011 **Version** : 2**SECTION 10: Stability and reactivity****10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : No specific data.**10.5 Incompatible materials** :
strong acids, strong bases, strong oxidising agents
Burning produces obnoxious and toxic fumes., Carbon oxides, antimony oxide**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Endpoint	Species	Result	Exposure
ARALDITE 252 RESIN	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion**Conclusion/Summary** : Not available.**Sensitiser**

Product/ingredient name	Test	Route of exposure	Species	Result
ARALDITE 252 RESIN	Data based on tests on similar product	skin	Guinea pig	Sensitising

Conclusion/Summary : Not available.**Mutagenicity****Conclusion/Summary** : Not available.**Carcinogenicity****Reproductive toxicity****Teratogenicity****Information on the likely routes of exposure** : Not available.**Potential acute health effects****Inhalation** : No known significant effects or critical hazards.**Ingestion** : Irritating to mouth, throat and stomach.**Skin contact** : Irritating to skin. May cause sensitisation by skin contact.**Eye contact** : Irritating to eyes.**Symptoms related to the physical, chemical and toxicological characteristics****Inhalation** : No specific data.**Ingestion** : No specific data.

ARALDITE 252 RESIN**9/14**

Date of printing : 17 May 2011 **MSDS no.** : 00049872
Date of issue : 17 May 2011 **Version** : 2

SECTION 11: Toxicological information

Skin contact : Adverse symptoms may include the following:
irritation
redness

Eye contact : Adverse symptoms may include the following:
irritation
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer, based on animal data. Limited evidence of a carcinogenic effect. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information**12.1 Toxicity**

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	-	Acute EC50	72 hours Static	Algae	9.4 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/L

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %

ARALDITE 252 RESIN**10/14****Date of printing** : 17 May 2011 **MSDS no.** : 00049872**Date of issue** : 17 May 2011 **Version** : 2**SECTION 12: Ecological information****Conclusion/Summary** : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700): Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	3.242	31	low

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.**12.7 Other ecological information****SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes.**European waste catalogue (EWC)**

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

Packaging

ARALDITE 252 RESIN

11/14

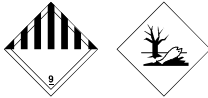
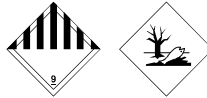
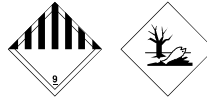
Date of printing : 17 May 2011 **MSDS no.** : 00049872
Date of issue : 17 May 2011 **Version** : 2

SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information
14.1 UN number 14.2 UN proper shipping name

ADR/RID UN3082 Environmentally hazardous substance, liquid, n.o.s. BISPHENOL A EPOXY RESIN (reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700))
ADN/ADNR not available not available
IMDG UN3082 Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) (reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)). Marine pollutant (reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)), DECA-BROMOBIPHENYLETHER (RM LEAD))
IATA UN3082 Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN) (reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700))

	ADR/RID	ADN/ADNR	IMDG	IATA
14.3 Transport hazard class(es)	9 		9 	9 
14.4 Packing group	III		III	III
14.5 Environmental hazards	Yes.		Yes.	Yes.
14.6 Special precautions for user	Not available.		Not available.	Not available.
Additional information	Hazard identification number 90 Special provisions 274 335 601 Tunnel code E		Emergency schedules (EmS) F-A, S-F	Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964 Cargo Aircraft Only Quantity limitation: 450 L Packaging instructions: 964

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

ARALDITE 252 RESIN**12/14**

Date of printing : 17 May 2011 **MSDS no.** : 00049872
Date of issue : 17 May 2011 **Version** : 2

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
**on the manufacture,
 placing on the market and
 use of certain dangerous
 substances, mixtures and
 articles**

Other EU regulations

Europe inventory : All components are listed or exempted.
Black List Chemicals : Not listed
Priority List Chemicals : Listed
**Integrated pollution
 prevention and control
 list (IPPC) - Air** : Not listed
**Integrated pollution
 prevention and control
 list (IPPC) - Water** : Not listed

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
antimony trioxide	Carc. Cat. 3; R40	-	-	-

National regulations

VOC content : Liberated.

International regulations

**Chemical Weapons
 Convention List Schedule I
 Chemicals** : Not listed
**Chemical Weapons
 Convention List Schedule II
 Chemicals** : Not listed
**Chemical Weapons
 Convention List Schedule III
 Chemicals** : Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✓ Indicates information that has changed from previously issued version.

**Abbreviations and
 acronyms** : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

ARALDITE 252 RESIN**13/14**

Date of printing : 17 May 2011 **MSDS no.** : 00049872
Date of issue : 17 May 2011 **Version** : 2

SECTION 16: Other information

Skin Irrit. 2, H315
 Eye Irrit. 2, H319
 Skin Sens. 1, H317
 Carc. 2, H351
 Aquatic Chronic 2, H411

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	On basis of test data
Carc. 2, H351	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements : H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H351 Suspected of causing cancer.
 H411 Toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2
 Carc. 2, H351 CARCINOGENICITY - Category 2
 Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
 Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases : R40- Limited evidence of a carcinogenic effect.
 R36/38- Irritating to eyes and skin.
 R43- May cause sensitisation by skin contact.
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : Carc. Cat. 3 - Carcinogen category 3
 Xi - Irritant
 N - Dangerous for the environment

MSDS no. : 00049872
Date of printing : 17 May 2011
Date of issue/ Date of revision : 17 May 2011
Date of previous issue : 1/25/2011.
Version : 2

Notice to reader

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

ARALDITE 252 RESIN

14/14

Date of printing : 17 May 2011

MSDS no. : 00049872

Date of issue : 17 May 2011

Version : 2

SECTION 16: Other information

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.

SAFETY DATA SHEET

ARALDITE 252



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE 252
Product code : 00049245
Product description : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : 2-Component adhesive system

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium
Tel.: +41 61 299 20 41
Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Working pack (preparation)

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Carc. Cat. 3; R40
C; R34
R43
N; R51/53

Human health hazards : Limited evidence of a carcinogenic effect. Causes burns. May cause sensitisation by skin contact.

Environmental hazards : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

ARALDITE 252

2/15

Date of printing : 24 May 2011 MSDS no. : 00049245

Date of issue : 24 May 2011 Version : 2

SECTION 2: Hazards identification

Hazard symbol or symbols :



Indication of danger : Corrosive, Dangerous for the environment

Risk phrases : R40- Limited evidence of a carcinogenic effect.
 R34- Causes burns.
 R43- May cause sensitisation by skin contact.
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases : S26- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
 S28- After contact with skin, wash immediately with plenty of soap and water.
 S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.
 S45- In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
 S61- Avoid release to the environment. Refer to special instructions/safety data sheet.

Hazardous ingredients : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)
 tetraethylenepentamine
 antimony trioxide

Supplemental label elements : Not applicable.

Supplemental label elements : Contains epoxy constituents. See information supplied by the manufacturer.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : Not available.

SECTION 3: Composition/information on ingredients

Substance/mixture : Working pack (preparation)

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	REACH #: 01-2119456619-26 CAS: 25068-38-6	30 - 60	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
tetraethylenepentamine	CAS: 112-57-2 Index: 612-060-00-0	3 - 7	Xn; R21/22 C; R34 R43 N; R51/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]

Date of issue / Date of revision : 5/24/2011.

2/15

ARALDITE 252**3/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 3: Composition/information on ingredients**

			See section 16 for the full text of the R-phrases declared above	See Section 16 for the full text of the H statements declared above.	
--	--	--	---	---	--

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayedPotential acute health effects

- Eye contact** : Corrosive to eyes. Causes burns.

ARALDITE 252

4/15

Date of printing	: 24 May 2011	MSDS no.	: 00049245
Date of issue	: 24 May 2011	Version	: 2

SECTION 4: First aid measures

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Corrosive to the skin. Causes burns. May cause sensitisation by skin contact.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is toxic to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Date of printing	: 24 May 2011	MSDS no.	: 00049245
Date of issue	: 24 May 2011	Version	: 2

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Refer to special instructions/safety data sheet. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

ARALDITE 252

6/15

Date of printing	: 24 May 2011	MSDS no.	: 00049245
Date of issue	: 24 May 2011	Version	: 2

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities : Store between the following temperatures: 5 to 25°C (41 to 77°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class : Storage class 8, Corrosive substances
Huntsman Advanced Materials

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

ARALDITE 252**7/15**

Date of printing	: 24 May 2011	MSDS no.	: 00049245
Date of issue	: 24 May 2011	Version	: 2

SECTION 8: Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Material of gloves for long term application (BTT>480min):** : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Material of gloves for short term/splash application (10min<BTT<480min):** : nitrile rubber
- (BTT = Break Through Time)
- Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid. [Paste.]
- Colour** : Not available.
- Odour** : Not available.
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)**

ARALDITE 252**8/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 9: Physical and chemical properties****Water solubility** :**Partition coefficient: n-octanol/water** : Not available.**Auto-ignition temperature** : Not available.**Decomposition temperature** : Not available.**Viscosity** : Not available.**Explosive properties** : Not available.**Oxidising properties** : Not available.**9.2 Other information****Density** : 0.65 g/cm³ [20°C (68°F)]**SECTION 10: Stability and reactivity****10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : No specific data.**10.5 Incompatible materials** : No specific data.**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Endpoint	Species	Result	Exposure
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-

Irritation/Corrosion**Conclusion/Summary** : Not available.**Sensitiser**

Product/ingredient name	Test	Route of exposure	Species	Result

ARALDITE 252**9/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 11: Toxicological information**

reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
---	---	------	-------	-------------

Conclusion/Summary : Not available.**Mutagenicity**

Product/ingredient name	Test	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	-	Positive
	-	Positive
	-	Negative
	-	Negative

Conclusion/Summary : Not available.**Carcinogenicity**

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL :	-

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL :
	-	Rabbit - Female	>300 mg/kg NOEL :
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL

Information on the likely routes of exposure : Not available.**Potential acute health effects****Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

ARALDITE 252**10/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 11: Toxicological information****Ingestion** : May cause burns to mouth, throat and stomach.**Skin contact** : Corrosive to the skin. Causes burns. May cause sensitisation by skin contact.**Eye contact** : Corrosive to eyes. Causes burns.**Symptoms related to the physical, chemical and toxicological characteristics****Inhalation** : No specific data.**Ingestion** : Adverse symptoms may include the following:
stomach pains**Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur**Eye contact** : Adverse symptoms may include the following:
pain
watering
redness**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Product/ingredient name	Test	Result type	Result	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL Sub-chronic NOAEL Oral	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL : Sub-chronic NOEL : Dermal	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL Sub-chronic NOAEL Dermal	100 mg/kg	-

Conclusion/Summary : Not available.**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.**Carcinogenicity** : May cause cancer, based on animal data. Limited evidence of a carcinogenic effect. Risk of cancer depends on duration and level of exposure.**Mutagenicity** : No known significant effects or critical hazards.**Teratogenicity** : No known significant effects or critical hazards.**Developmental effects** : No known significant effects or critical hazards.**Fertility effects** : No known significant effects or critical hazards.**Other information** : Not available.

ARALDITE 252**11/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	-	Acute EC50	72 hours Static	Algae	9.4 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/L
	-	Acute IC50	3 hours Static	Bacteria	>100 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	0.3 mg/L

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %

Conclusion/Summary : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700): Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	3.242	31	low

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.**12.7 Other ecological information**

ARALDITE 252**12/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes.**European waste catalogue (EWC)**




Waste code	Waste designation
07 02 04*	other organic solvents, washing liquids and mother liquors

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information**14.1 UN number** **14.2 UN proper shipping name****ADR/RID** UN2735 Amines, liquid, corrosive, n.o.s. TETRAETHYLENE PENTAMINE**ADN/ADNR** not available not available**IMDG** UN2735 Amines, liquid, corrosive, n.o.s. (TETRAETHYLENE PENTAMINE). Marine pollutant (reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700), DECABROMOBIPHENYLETHER (RM LEAD))**IATA** UN2735 Amines, liquid, corrosive, n.o.s.

	ADR/RID	ADN/ADNR	IMDG	IATA
14.3 Transport hazard class(es)	8 		8 	8 
14.4 Packing group	III		III	III
14.5 Environmental hazards	Yes.		Yes.	Yes.

Date of issue / Date of revision : 5/24/2011.**12/15**

ARALDITE 252**13/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 14: Transport information**

14.6 Special precautions for user	Not available.		Not available.	Not available.
Additional information	Hazard identification number 80 Special provisions 274 Tunnel code E		Emergency schedules (EmS) F-A, S-B	Passenger and Cargo Aircraft Quantity limitation: 5 L Packaging instructions: 818 Cargo Aircraft Only Quantity limitation: 60 L Packaging instructions: 820

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations**Europe inventory** : All components are listed or exempted.**Black List Chemicals** : Not listed**Priority List Chemicals** : Listed**Integrated pollution prevention and control list (IPPC) - Air** : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
antimony trioxide	Carc. Cat. 3; R40	-	-	-

National regulations**VOC content** : Liberated.**International regulations**

Chemical Weapons Convention List Schedule I Chemicals : Not listed

ARALDITE 252**14/15****Date of printing** : 24 May 2011 **MSDS no.** : 00049245**Date of issue** : 24 May 2011 **Version** : 2**SECTION 15: Regulatory information****Chemical Weapons
Convention List Schedule II
Chemicals** : Not listed**Chemical Weapons
Convention List Schedule III
Chemicals** : Not listed**15.2 Chemical Safety
Assessment** : This product contains substances for which Chemical Safety Assessments are still required.**SECTION 16: Other information**

✔ Indicates information that has changed from previously issued version.

**Abbreviations and
acronyms** : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Skin Irrit. 2, H315

Eye Dam. 1, H318

Skin Sens. 1, H317

Carc. 2, H351

Aquatic Chronic 2, H411

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
Aquatic Chronic 2, H411	Calculation method

**Full text of abbreviated H
statements** : H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H351 Suspected of causing cancer.
H411 Toxic to aquatic life with long lasting effects.**Full text of classifications
[CLP/GHS]** : Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4
Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2
Carc. 2, H351 CARCINOGENICITY - Category 2
Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

ARALDITE 252**15/15**

Date of printing	: 24 May 2011	MSDS no.	: 00049245
Date of issue	: 24 May 2011	Version	: 2

SECTION 16: Other information

Full text of abbreviated R phrases : R40- Limited evidence of a carcinogenic effect.
 R21/22- Harmful in contact with skin and if swallowed.
 R34- Causes burns.
 R36/38- Irritating to eyes and skin.
 R43- May cause sensitisation by skin contact.
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : Carc. Cat. 3 - Carcinogen category 3
 C - Corrosive
 Xn - Harmful
 Xi - Irritant
 N - Dangerous for the environment

MSDS no. : 00049245
Date of printing : 24 May 2011
Date of issue/ Date of revision : 24 May 2011
Date of previous issue : 1/25/2011.
Version : 2

Notice to reader

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.